

FIG. 1  
Prior Art

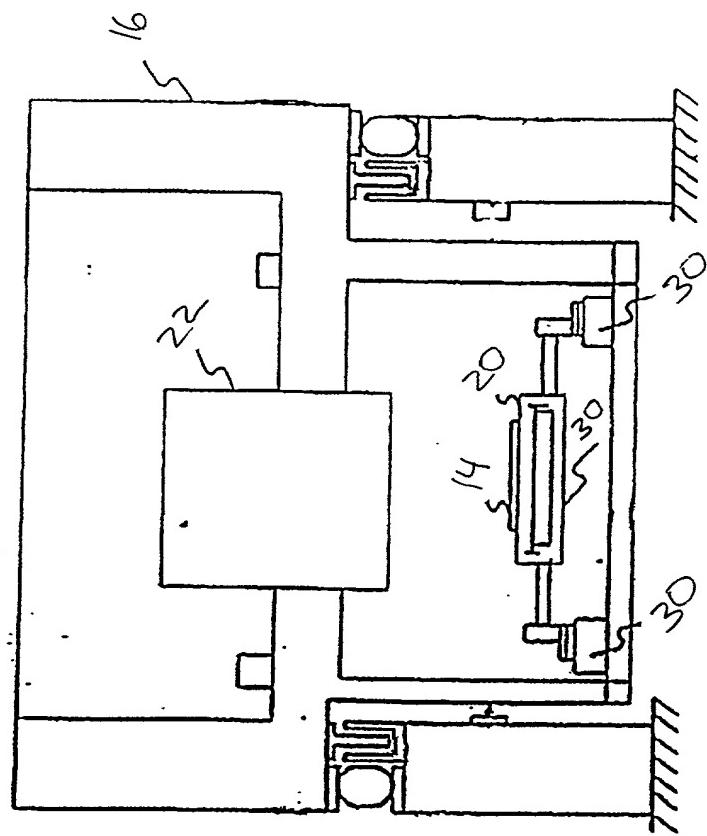
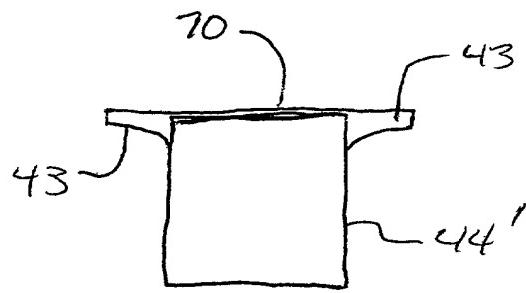
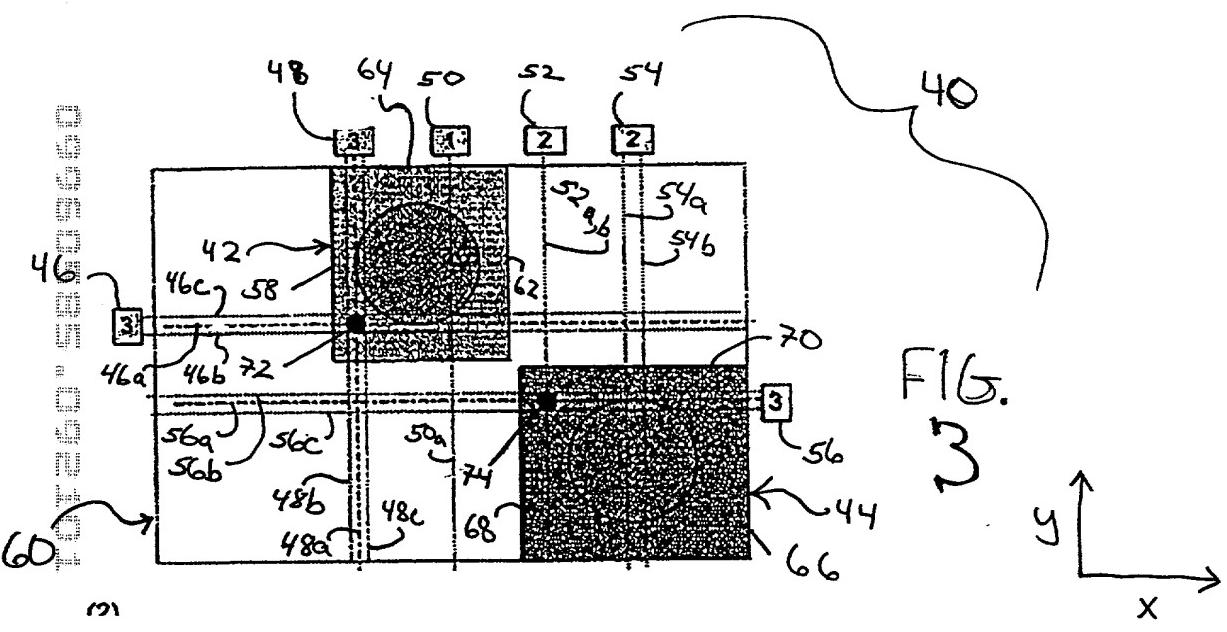
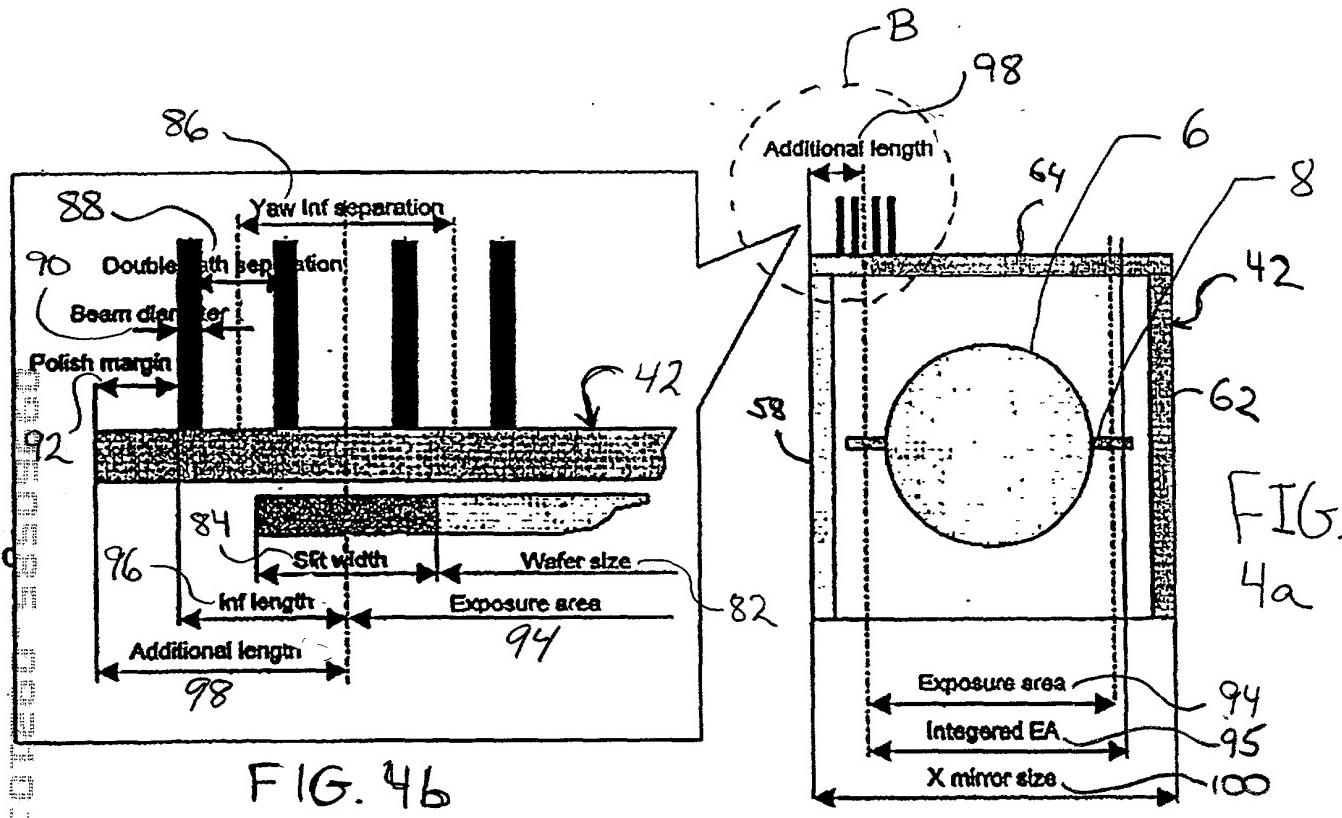


FIG.2  
Front Ant





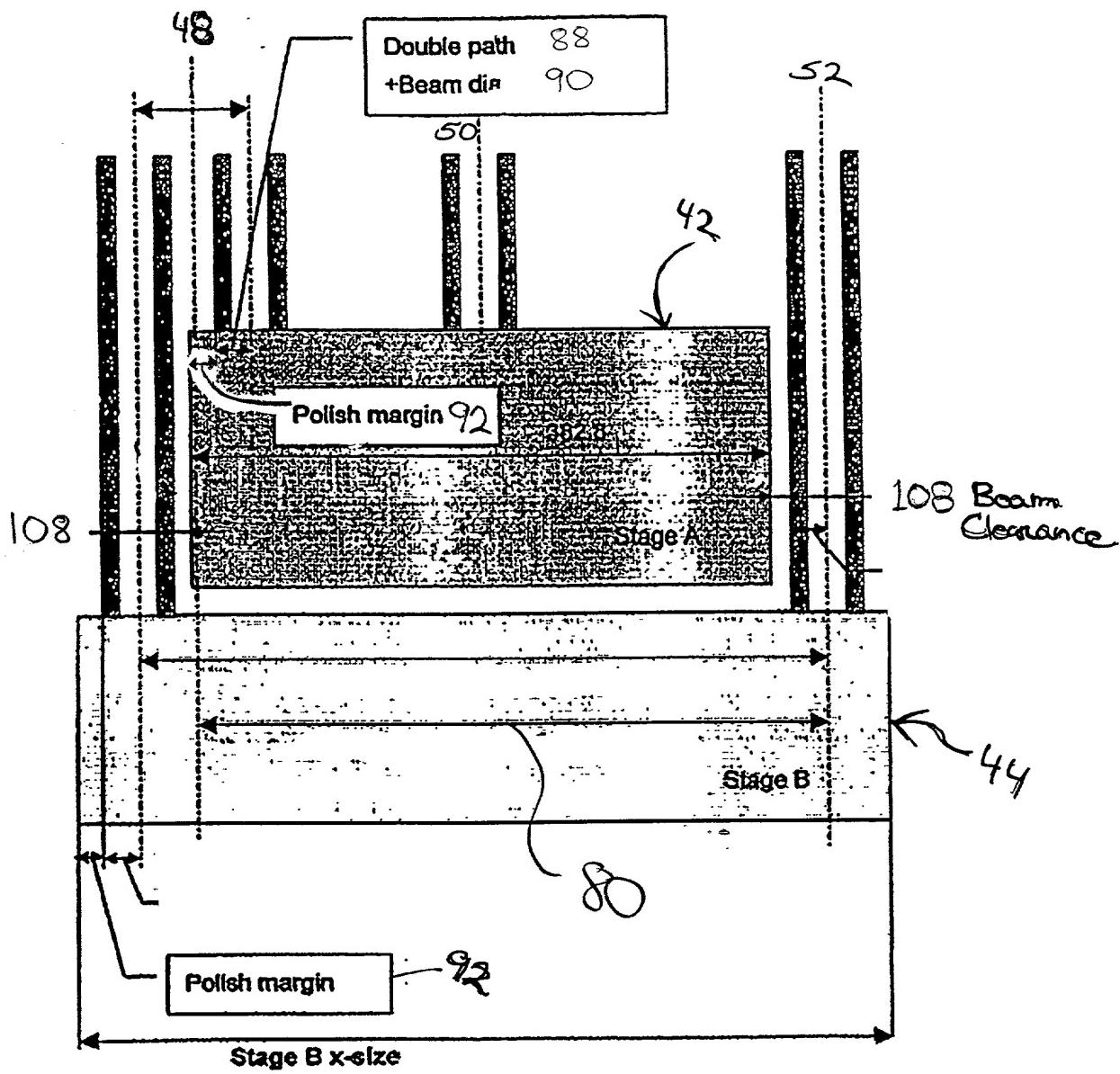
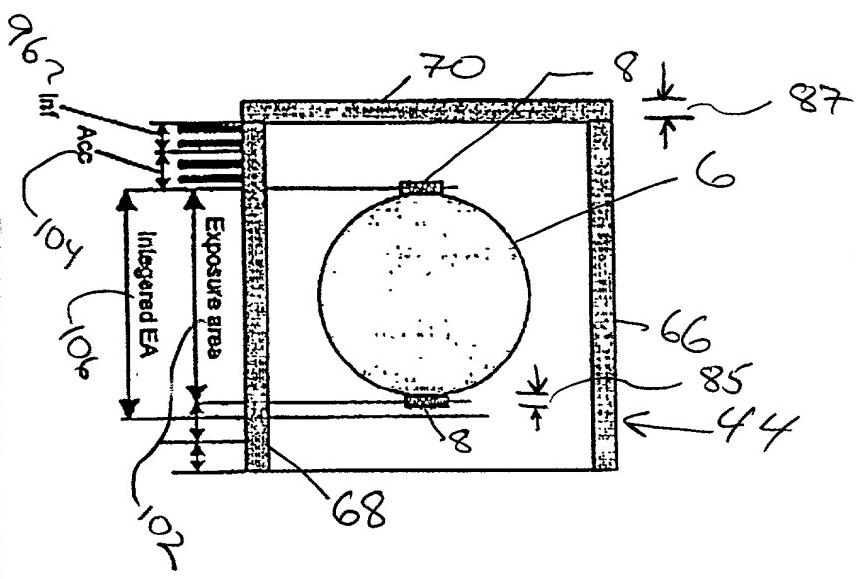


FIG. 5



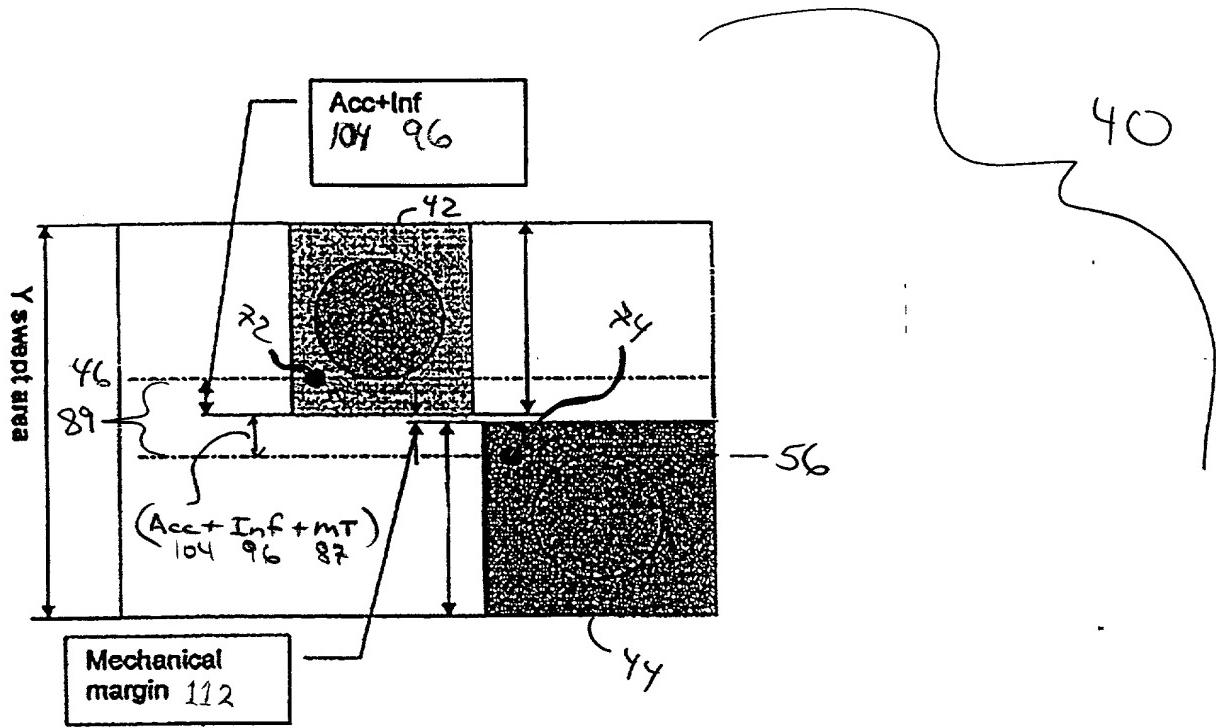
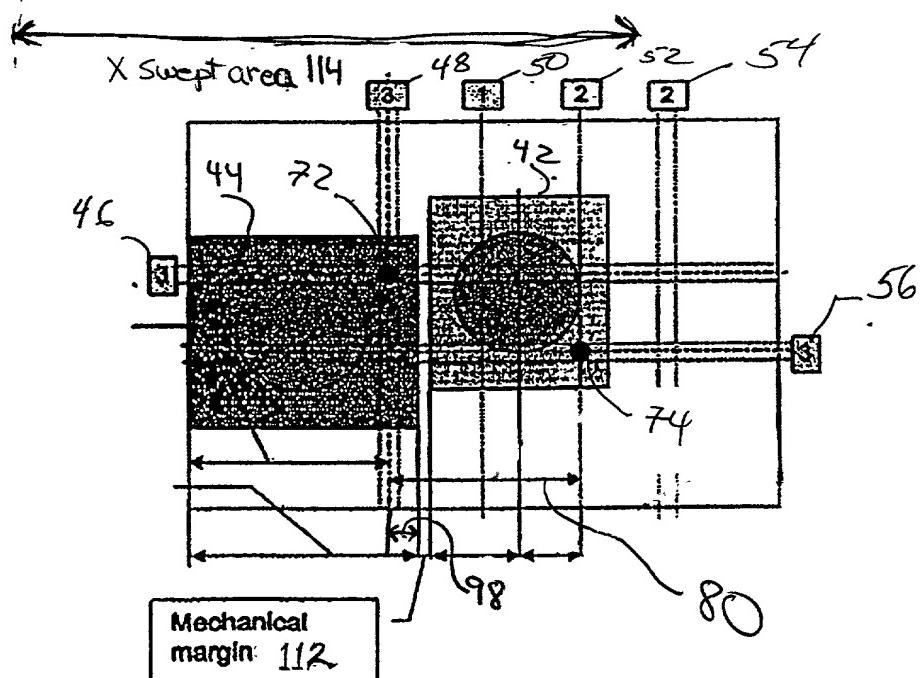
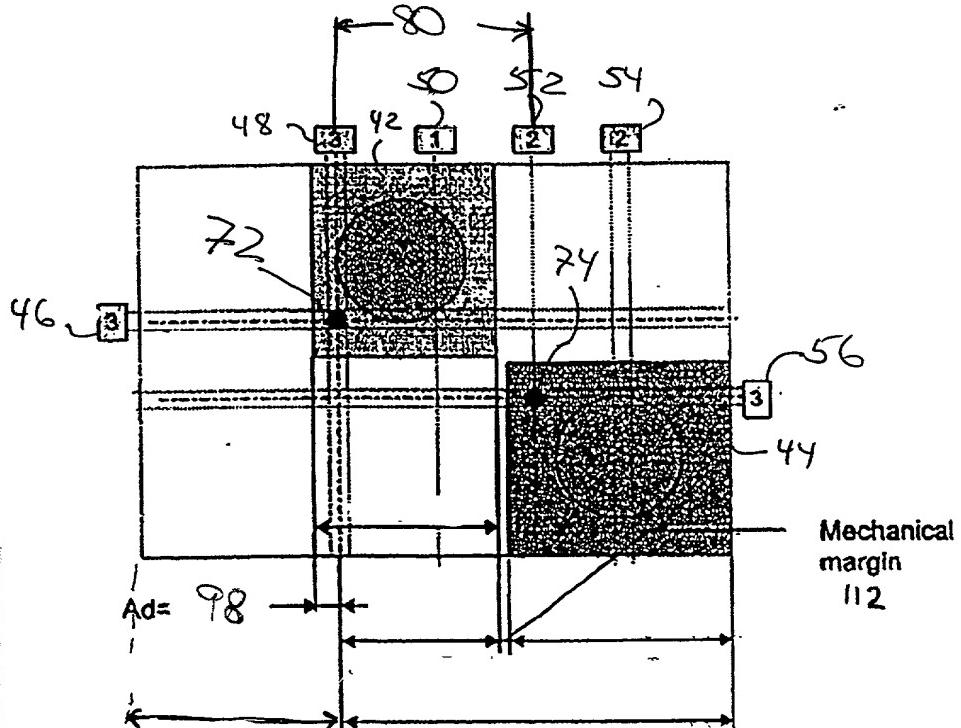


FIG. 7



X Swept area 114

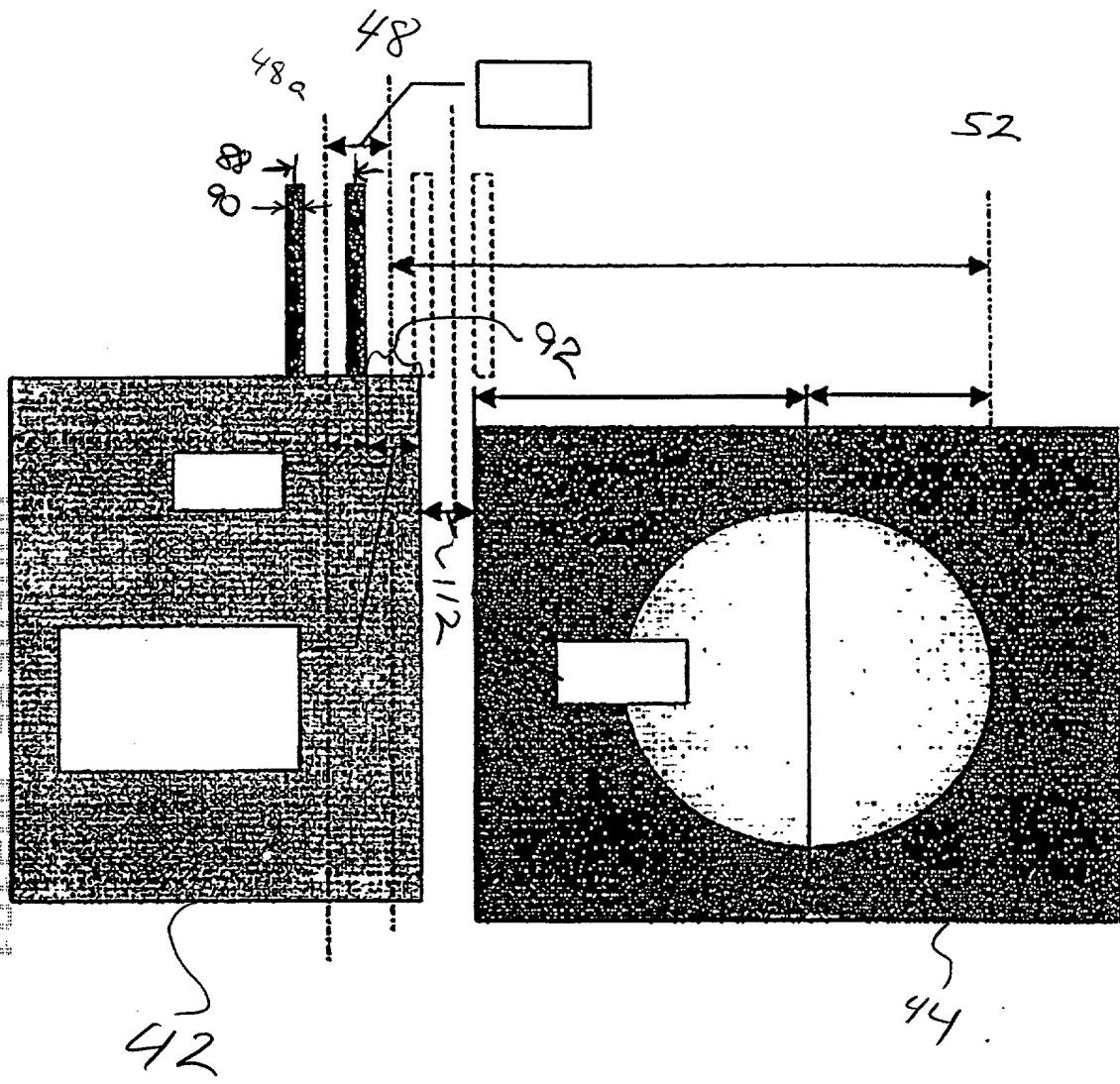


FIG. 10

F2 10/9/59

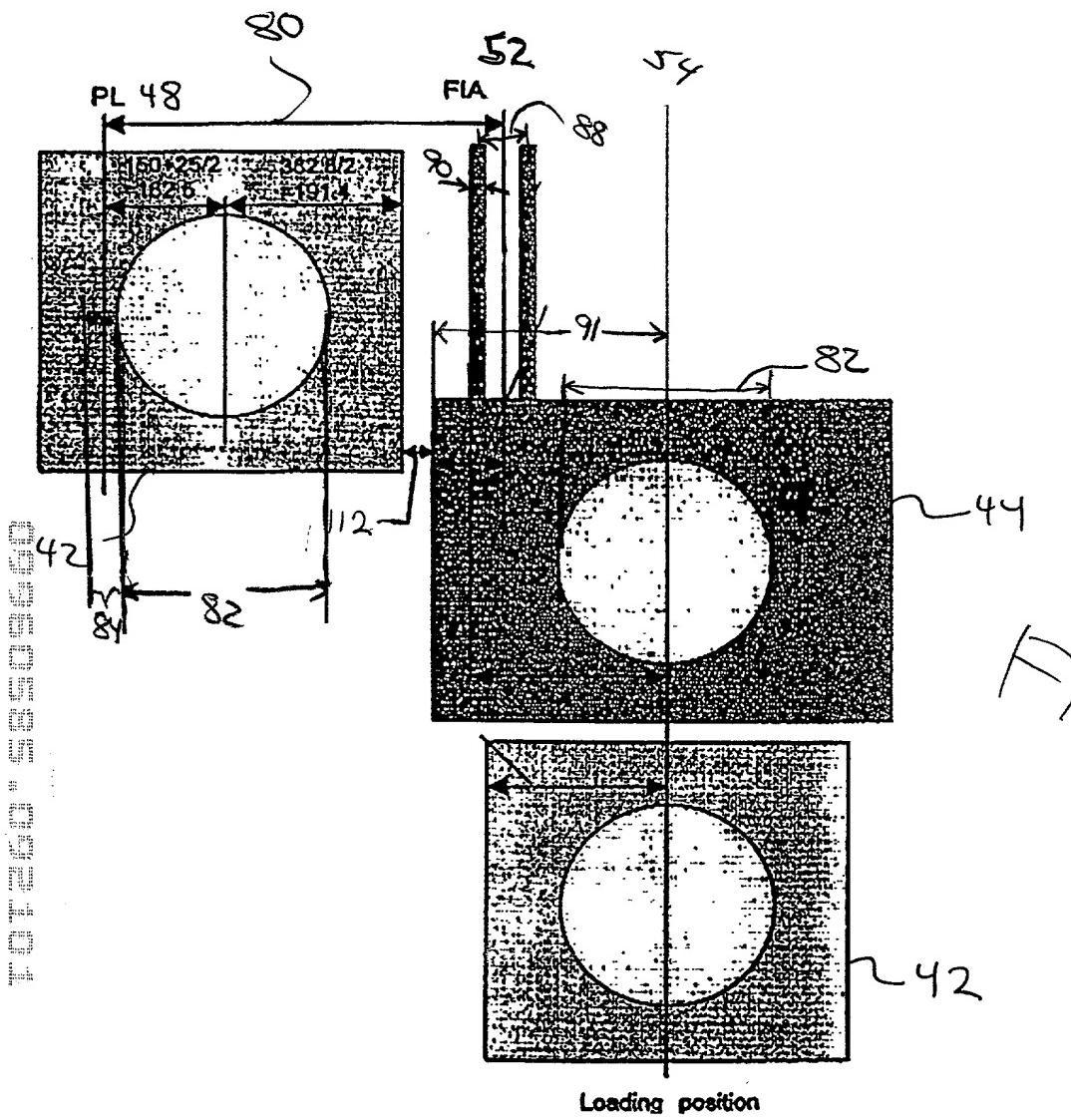
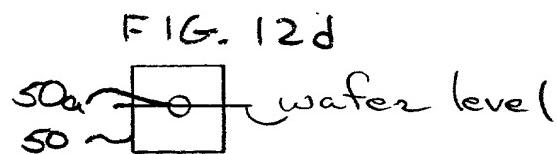
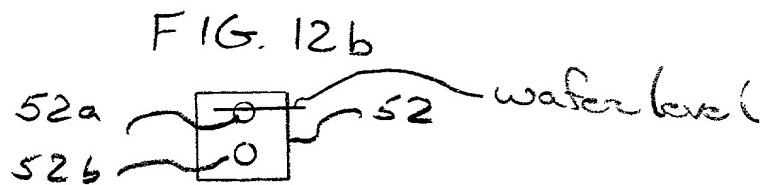
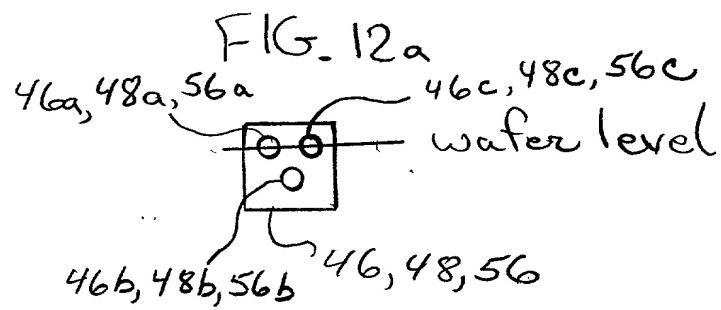
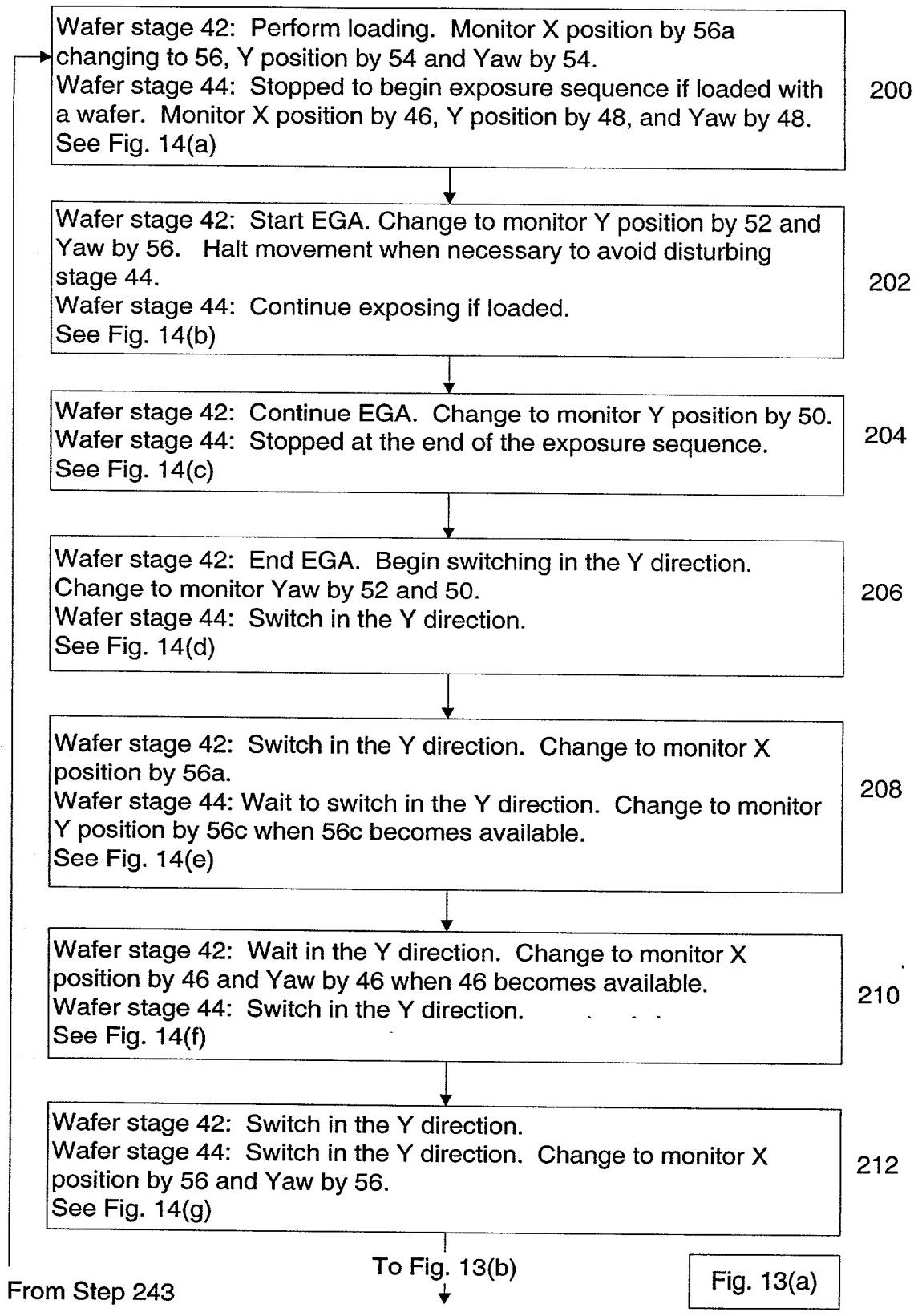


FIG. 11



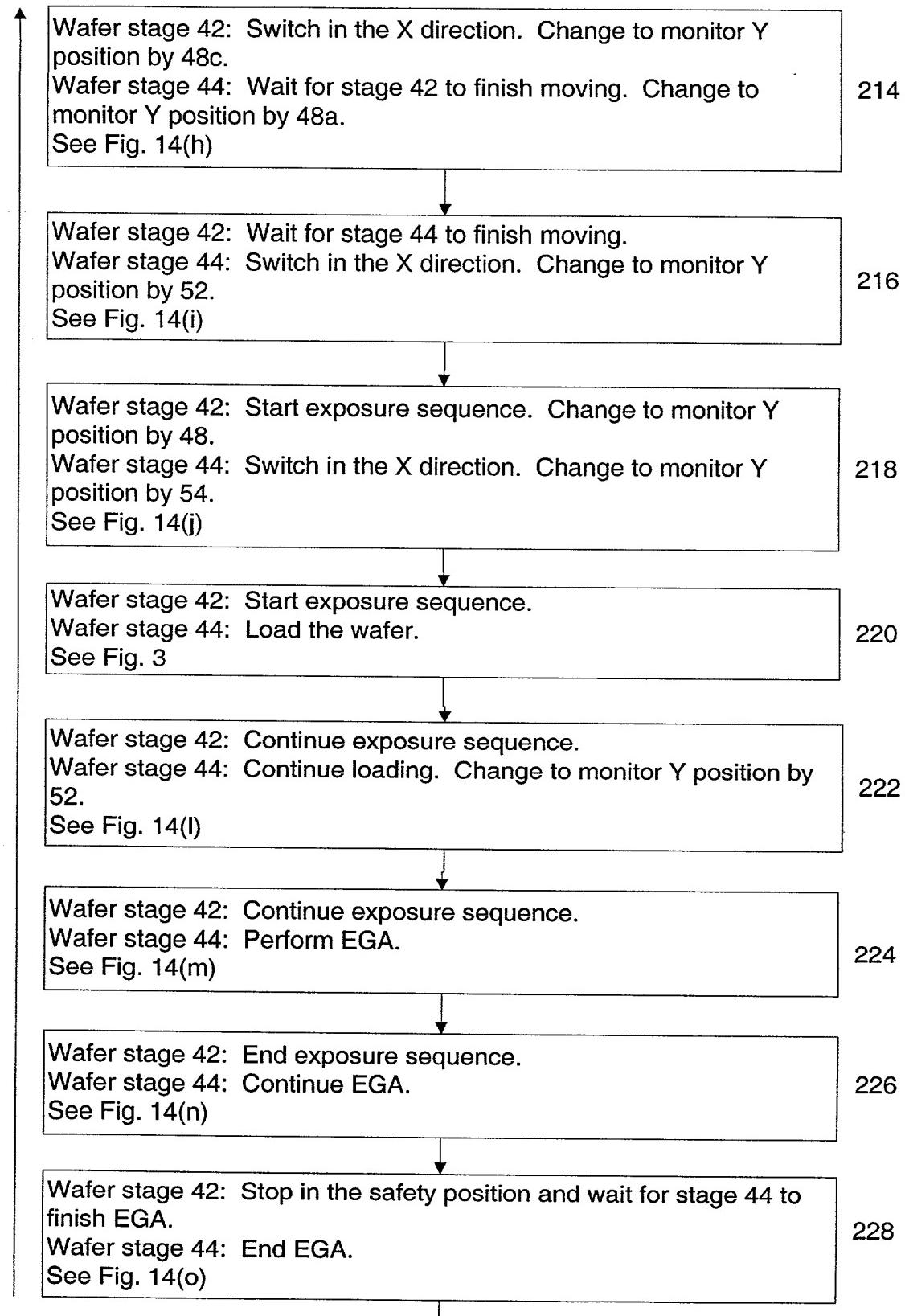


## From Step 243

To Fig. 13(b)

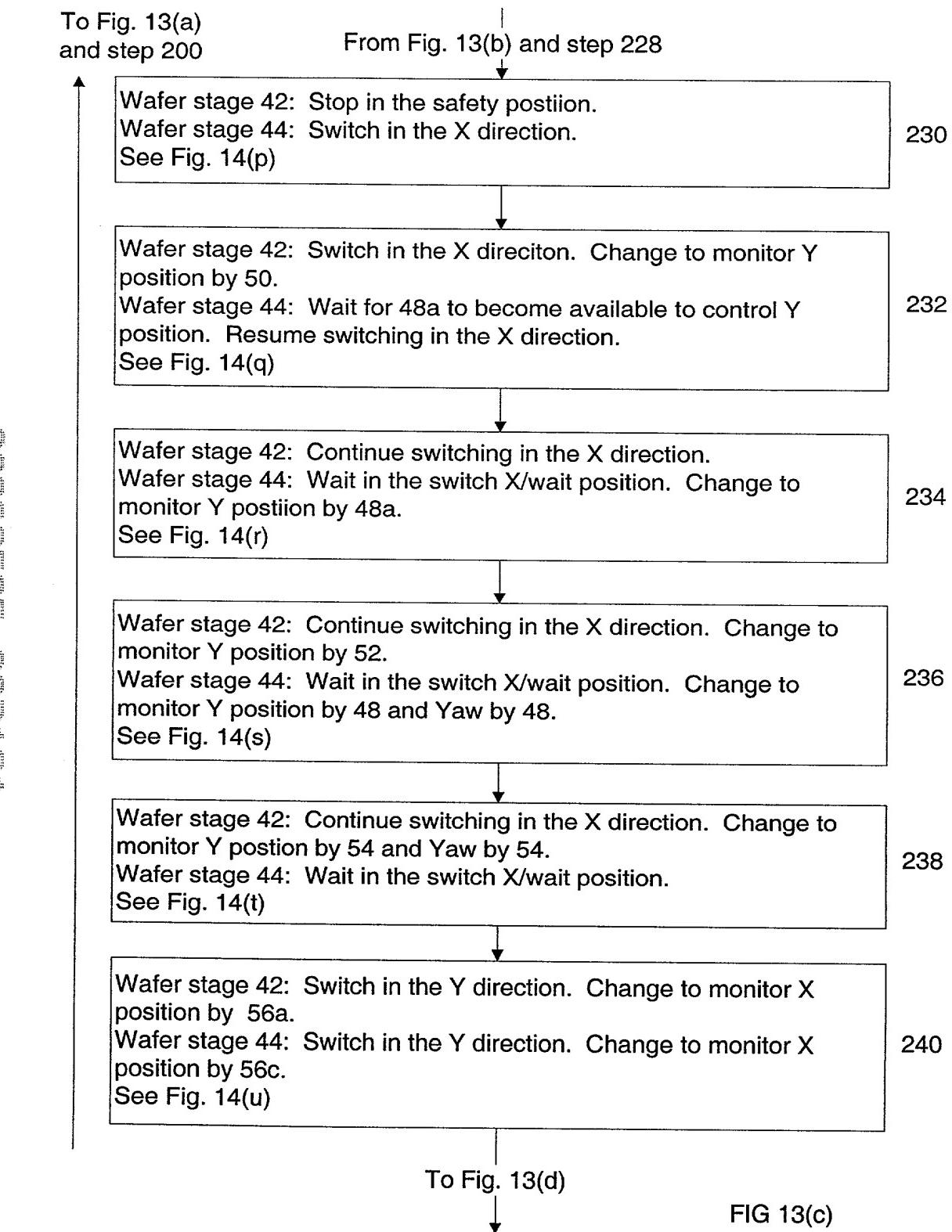
Fig. 13(a)

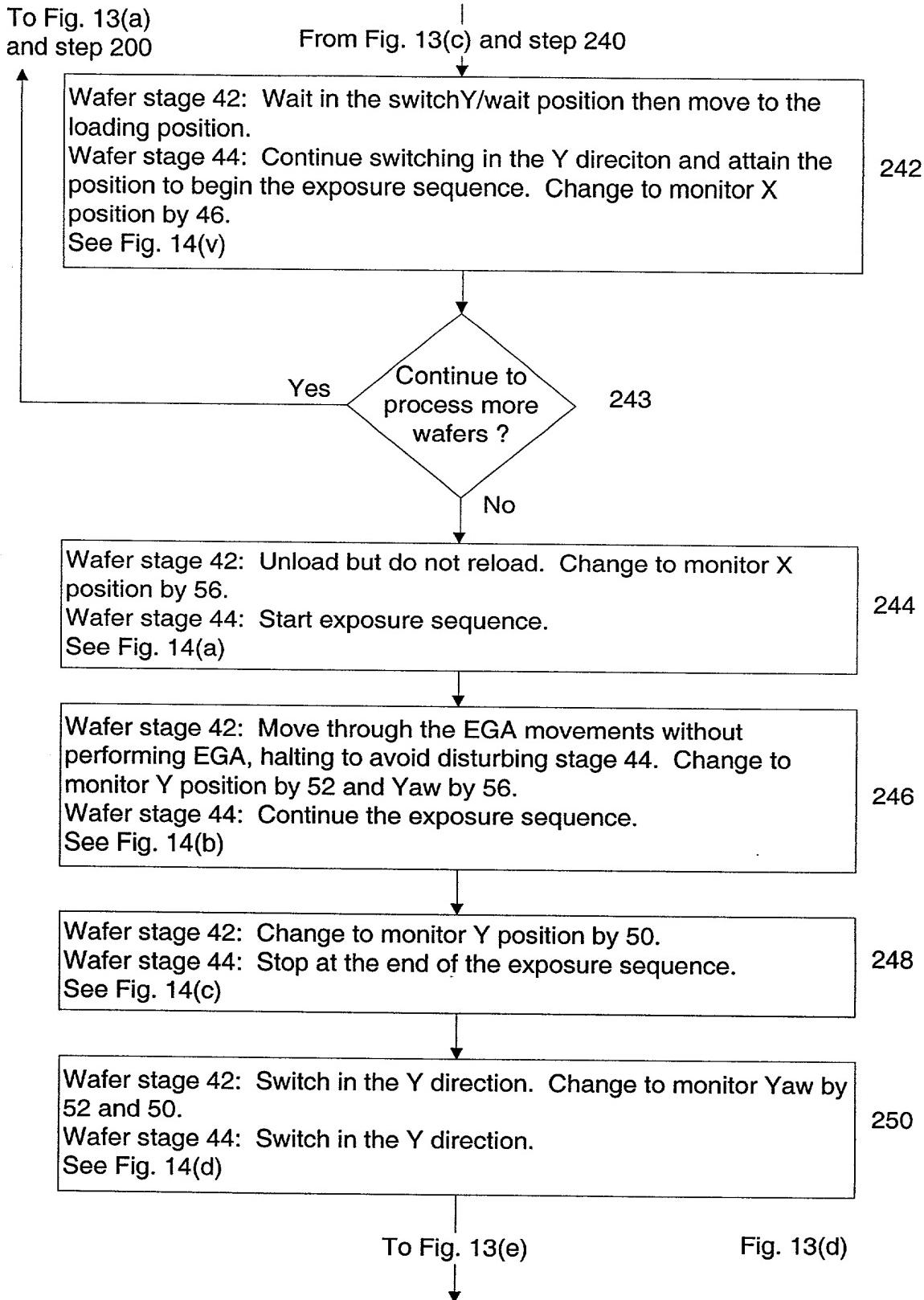
To Fig. 13(a)  
and step 200

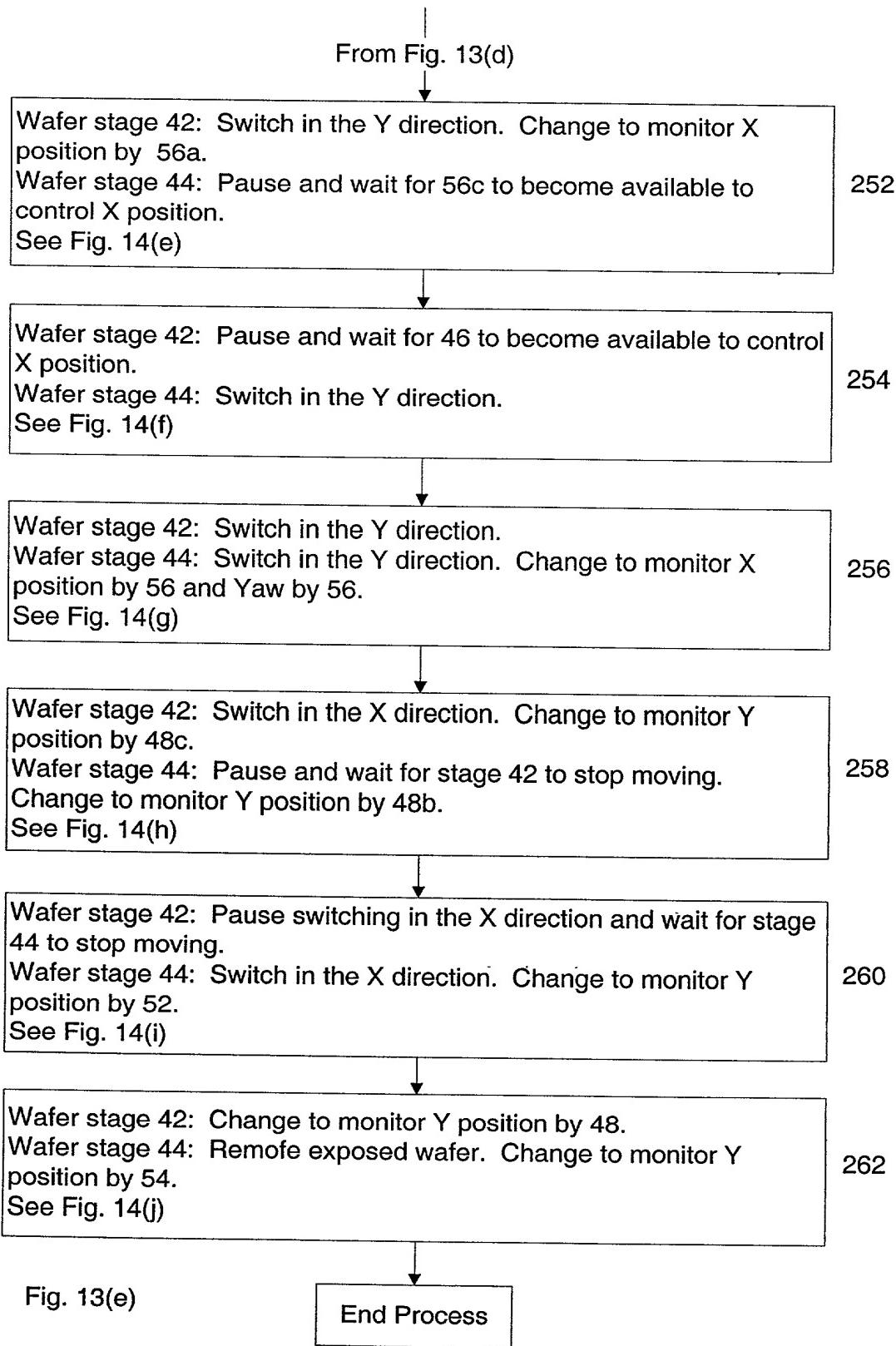


To Fig. 13(c)

Fig. 13(b)







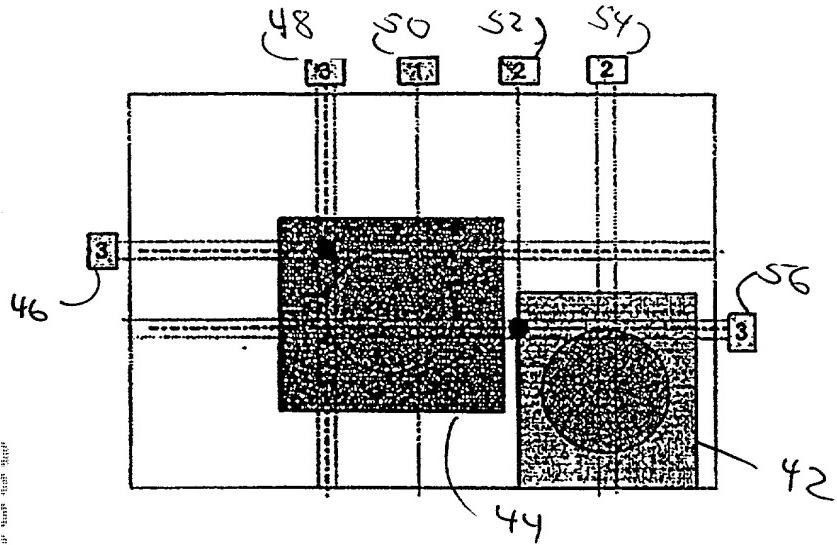


FIG.

14(a)

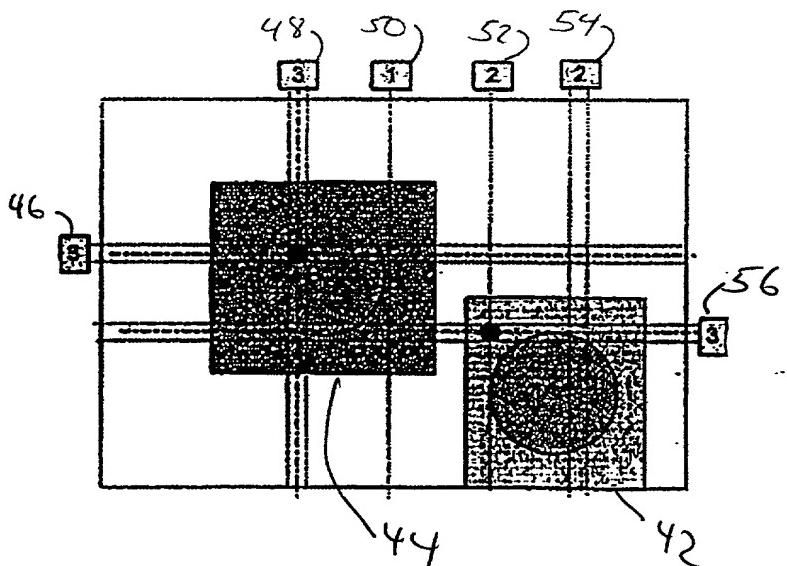


FIG.

14(b)

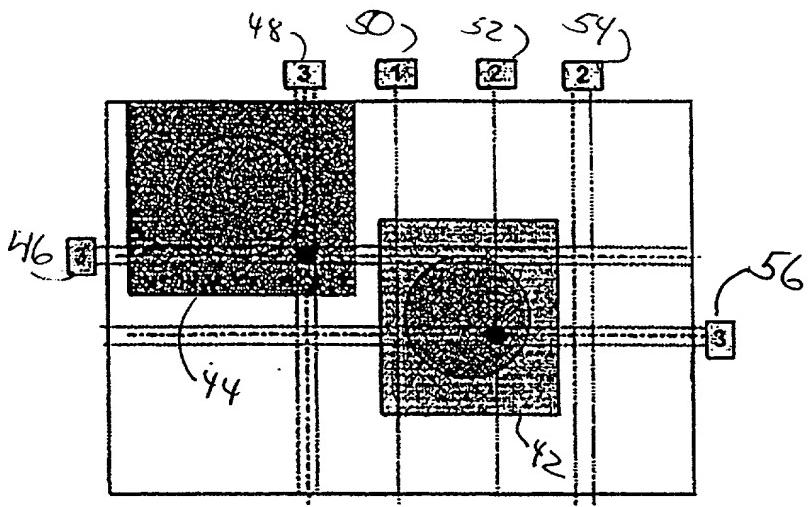


FIG.  
14(c)

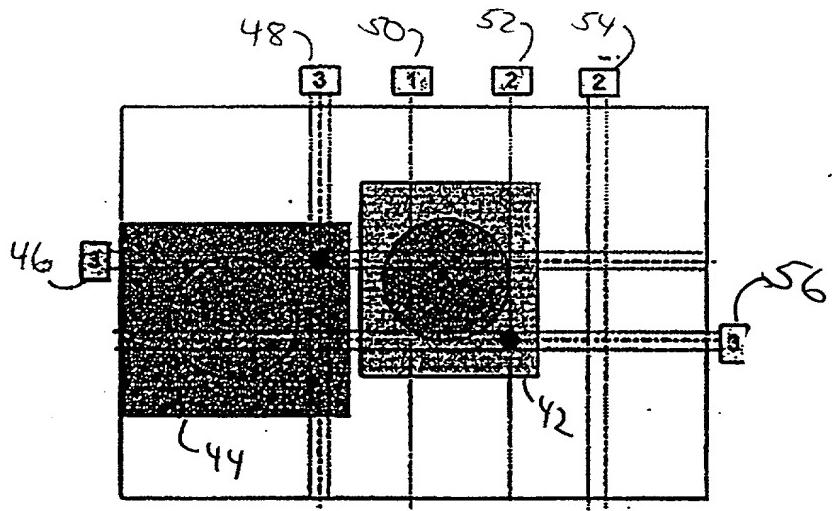


FIG.  
14(d)

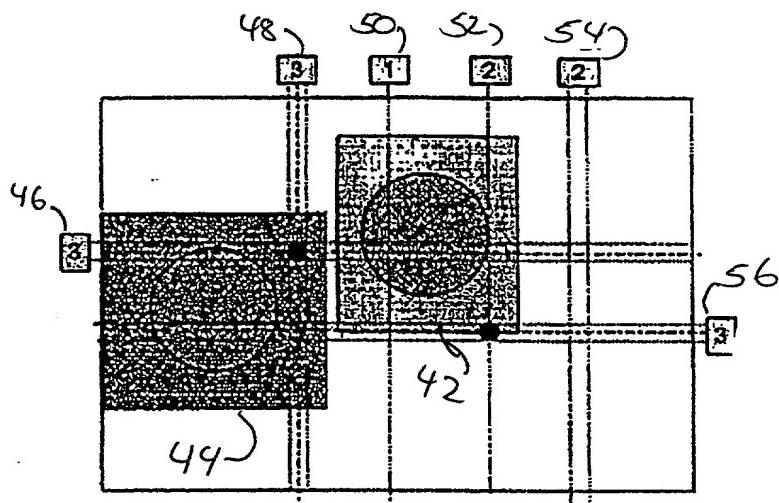


FIG.  
14(e)

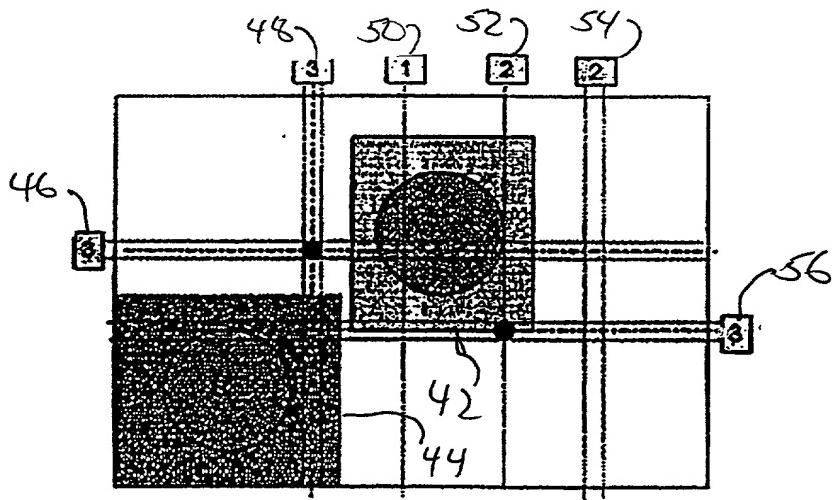


FIG.  
14(f).

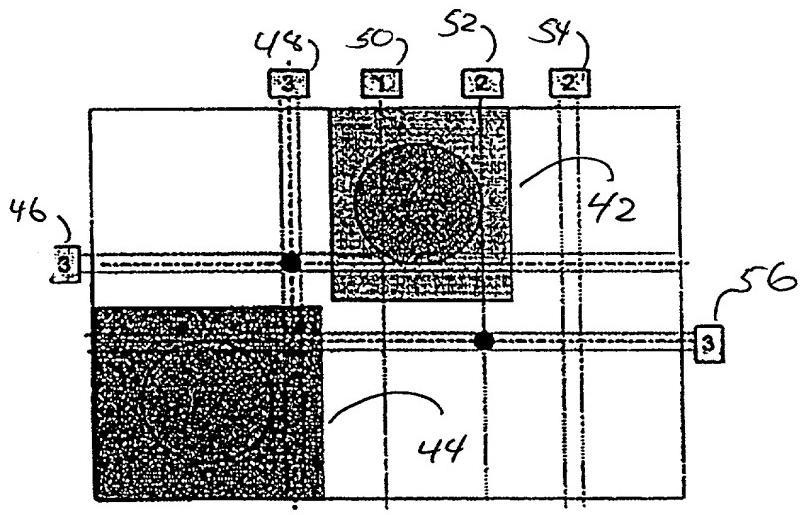


FIG.  
14(g)

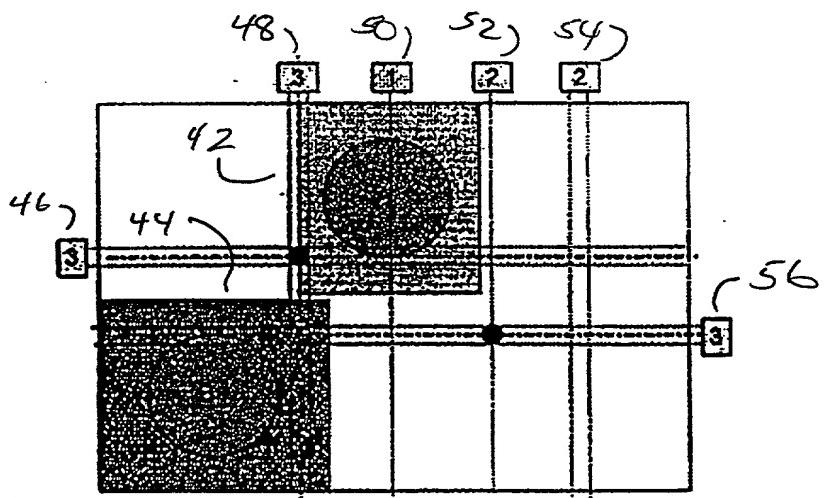


FIG.  
14(h)

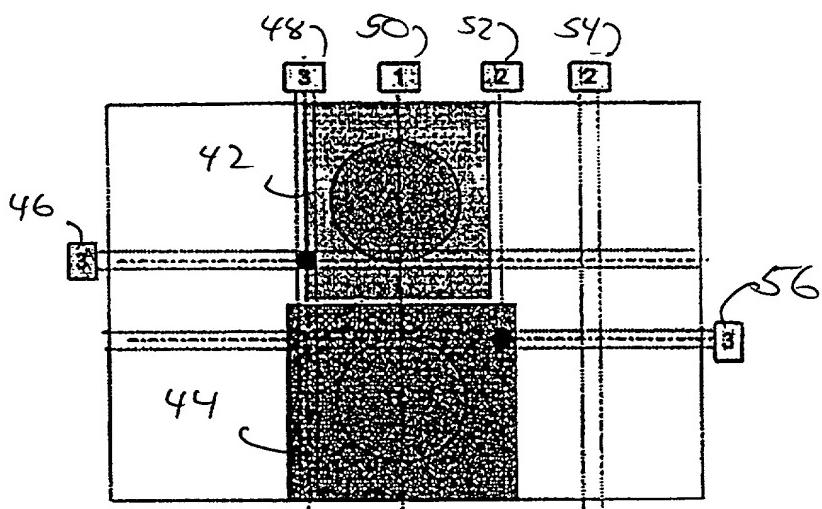


FIG.  
14(c)

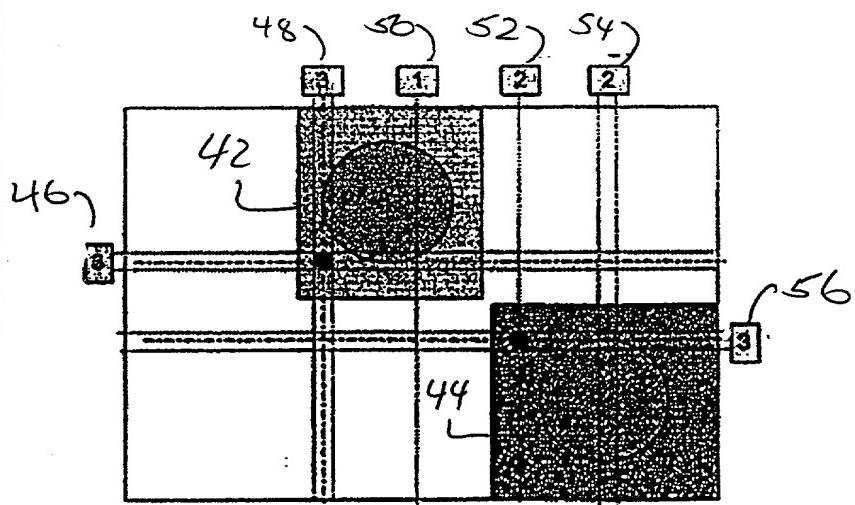
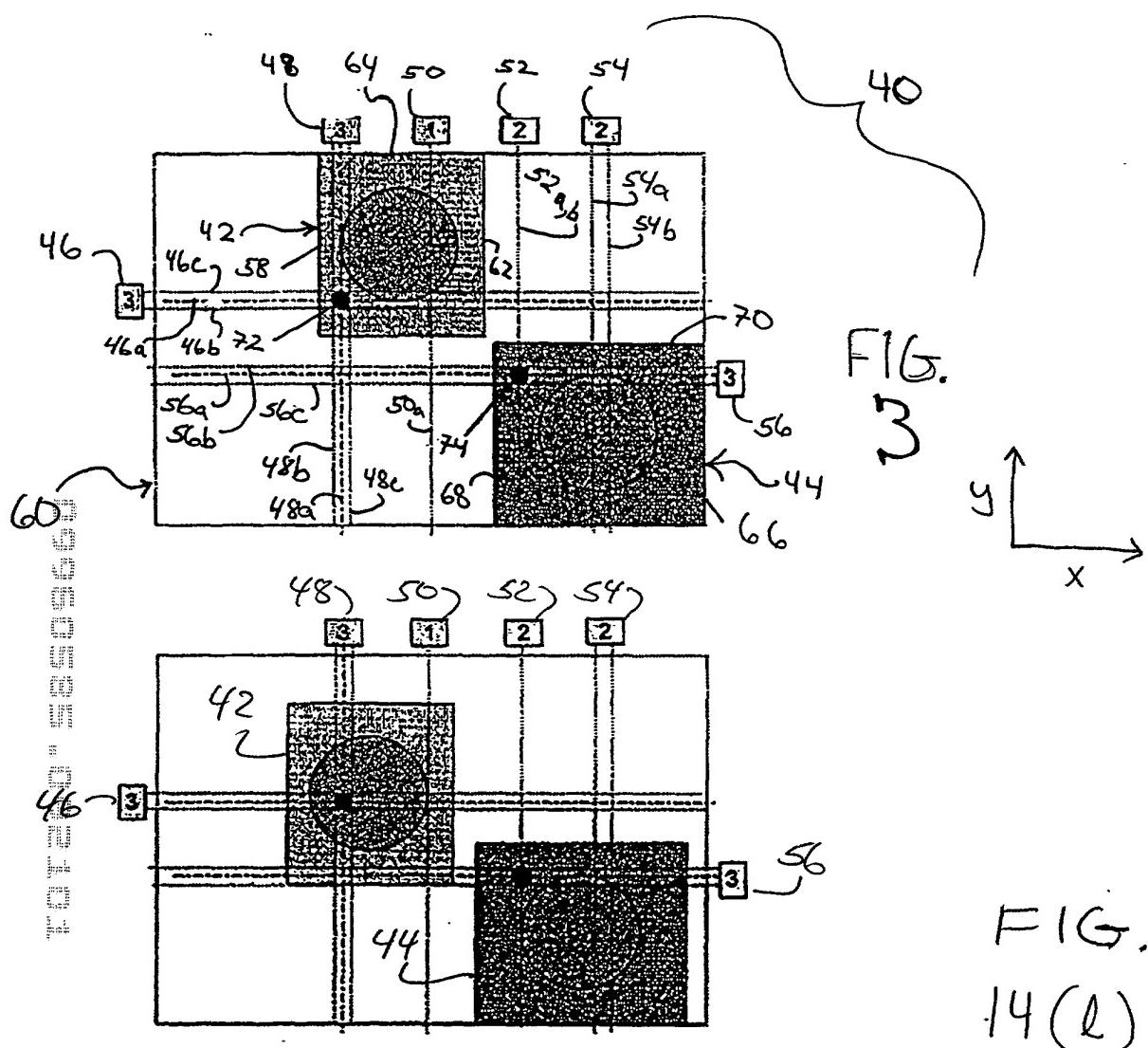


FIG.  
14(j)



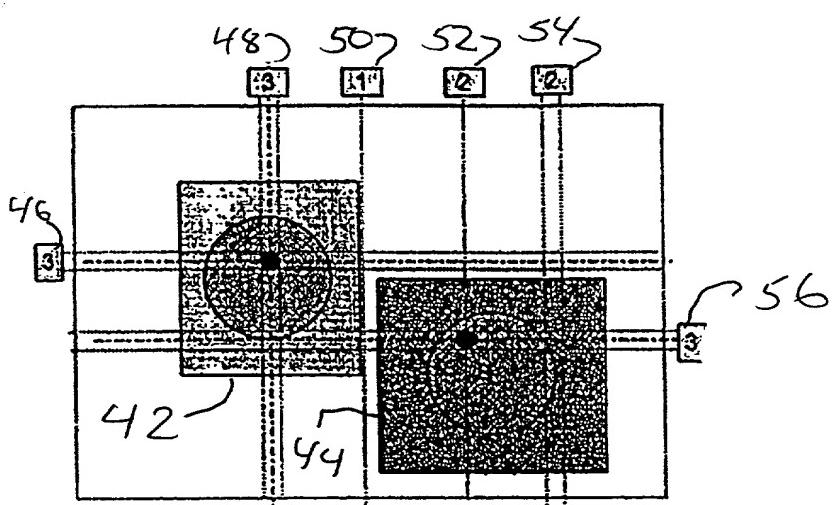


FIG.  
14(m)

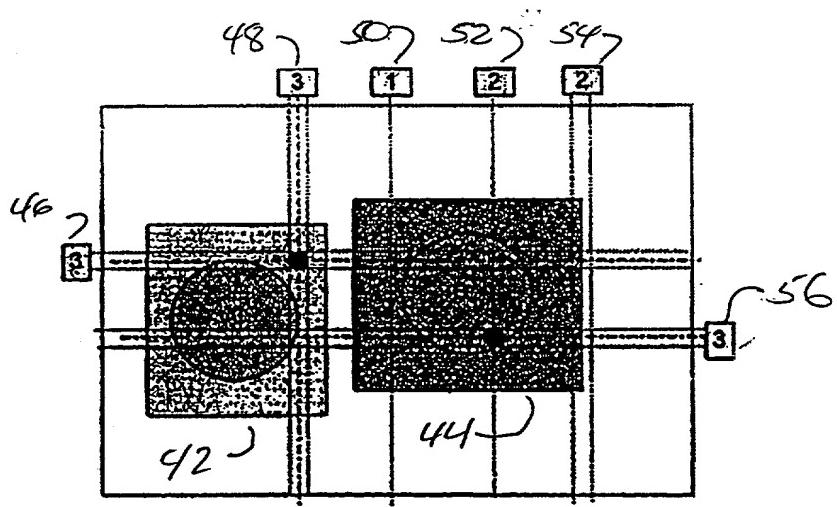


FIG.  
14(n)

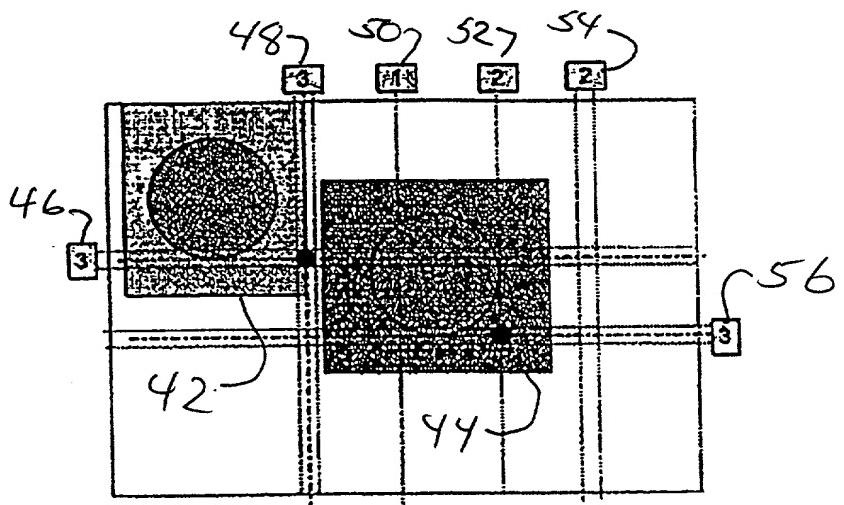


FIG.

14(0)

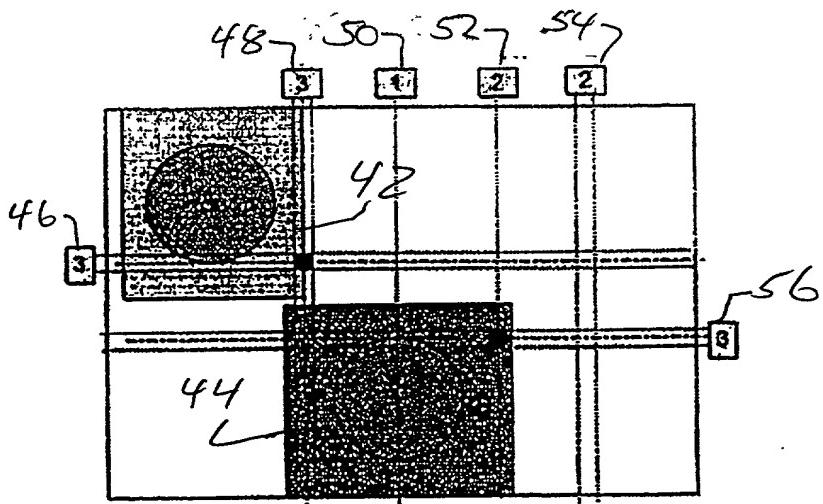


FIG.

14(P)

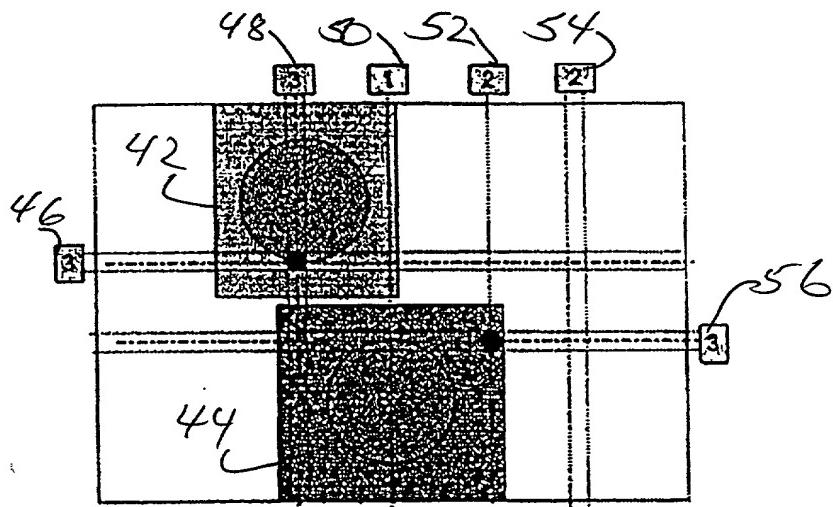


FIG.  
14(q)

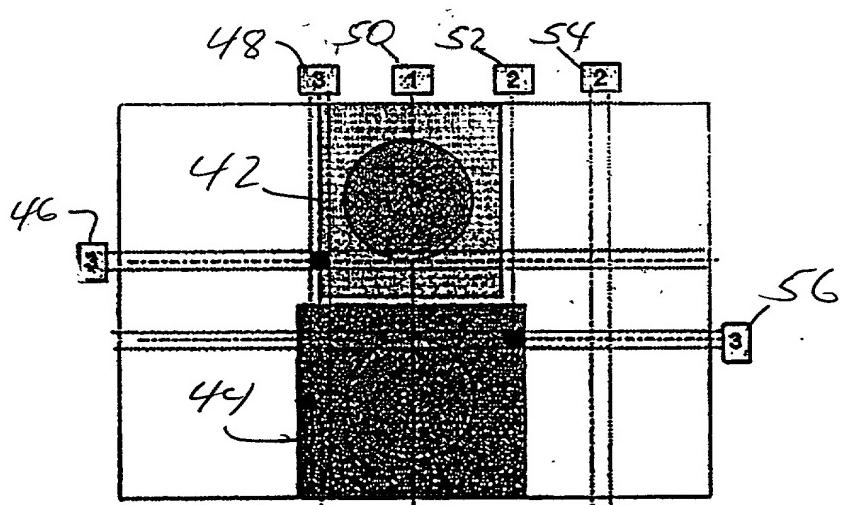


FIG.  
14(r)

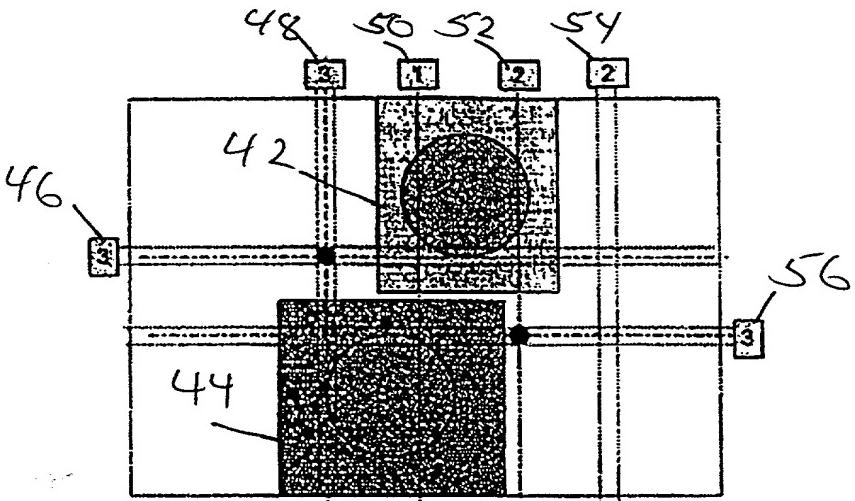


FIG.  
14(S)

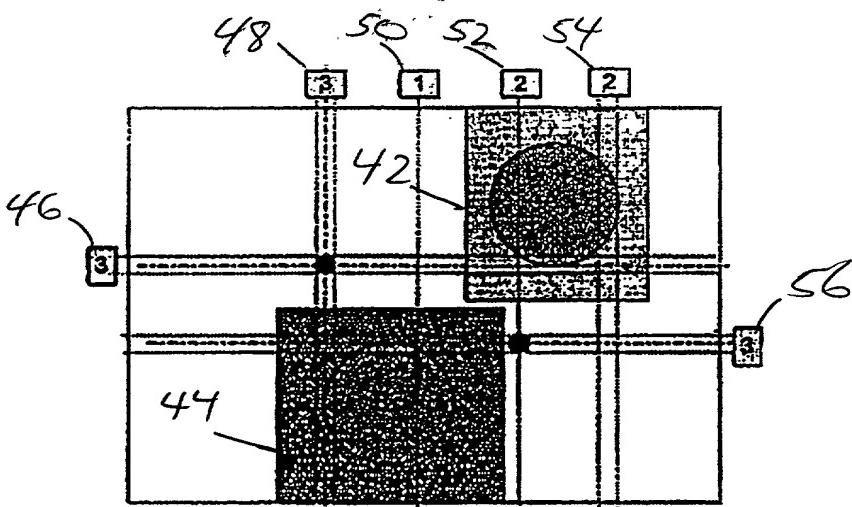


FIG.  
14(T)

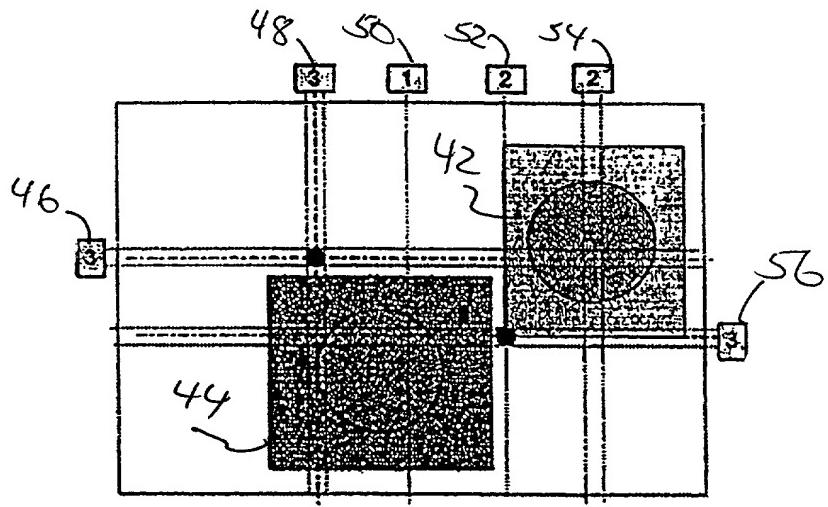


FIG.  
14(u)

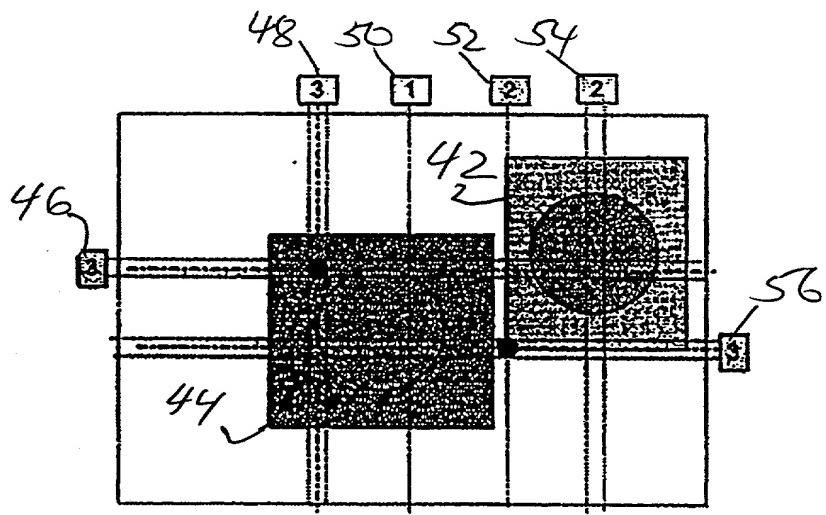


FIG.  
14(v)